

This presentation premiered at WaterSmart Innovations

watersmartinnovations.com



FINAL REPORT ON RESIDENTIAL GREYWATER REUSE PILOT STUDY

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Canplas Industries Ltd.

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Ryerson University

October 7, 2015

INTRODUCTION

- Madeleine Craig
 - Environmental Engineering, 2012
 - M.A.Sc. Building Science, 2015



- Carl Robb
 - Canplas Industries Ltd.



PRESENTATION OVERVIEW

- Background
- Thesis Work
- Application to Canplas' Prototype Recover System
- Key Findings & Conclusions
- Lessons Learned

BACKGROUND

CURRENT WATER ISSUES



SOLUTIONS

1 Increase Water Rates



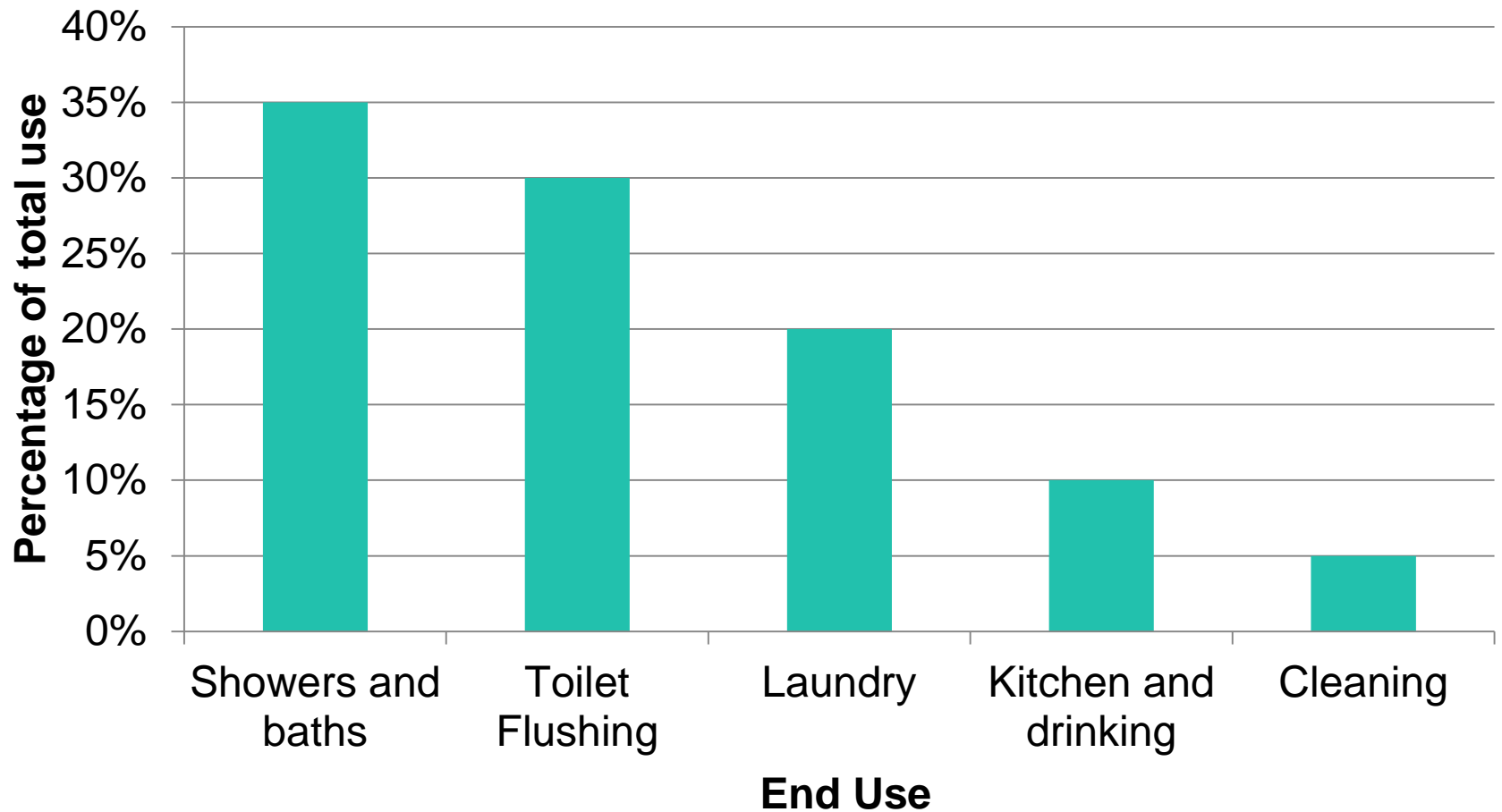
HSAX (2010)

2 Reduce Demand



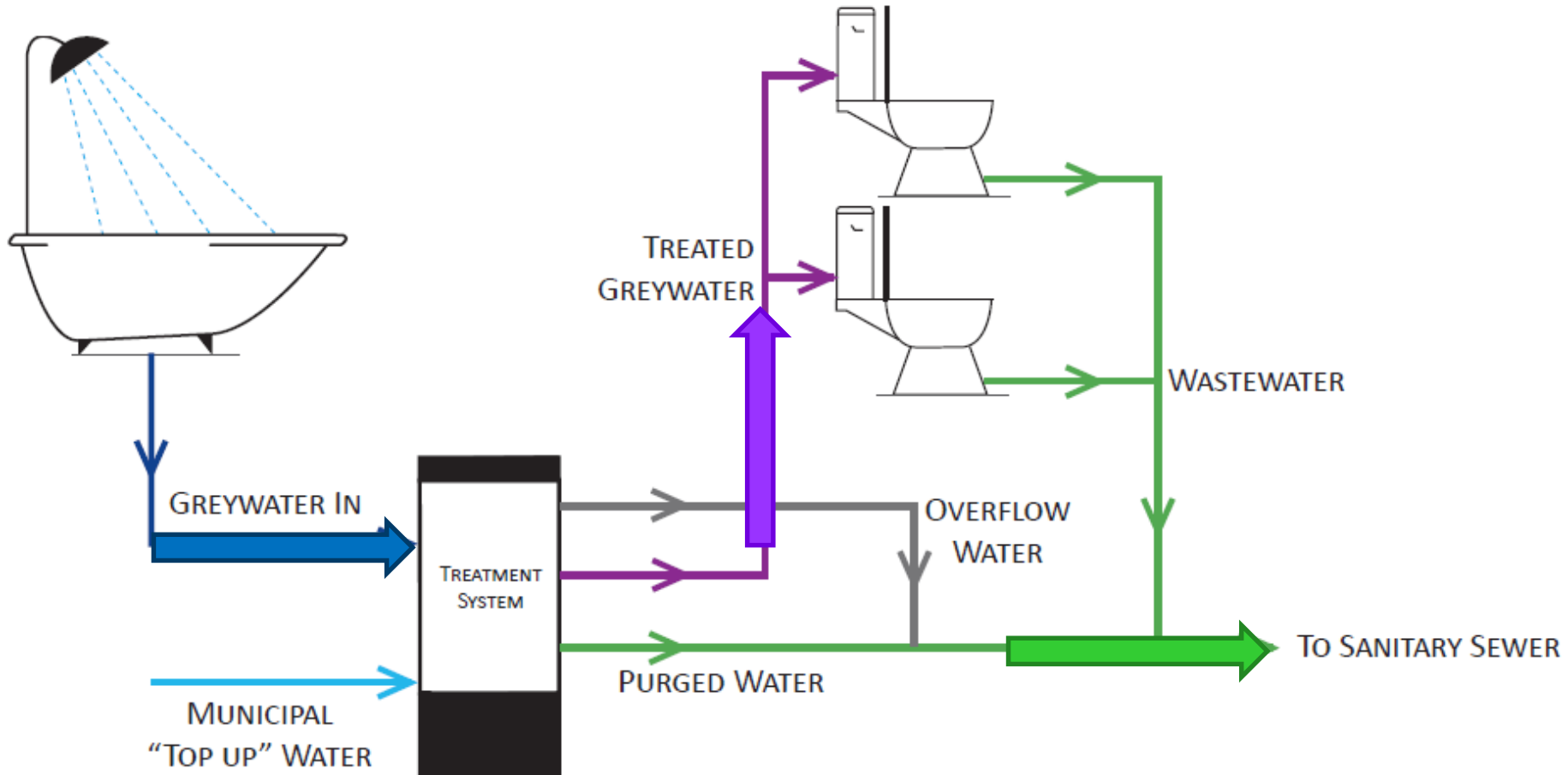
American Standard (2015)

RESIDENTIAL END USES



Environment Canada (2013)

GREYWATER REUSE



THESIS RESEARCH

THESIS RESEARCH

DEVELOPMENT OF METRICS

- common metrics through literature review of field studies & standards

APPLICATION TO FIELD STUDY

- Installed in 29 homes
- Tested at 23 homes
- August 2014 – February 2015



SIGNIFICANT LITERATURE

SIGNIFICANT LITERATURE: ACADEMIC

CHRISTOVA-BOAL
1995 – Australia

- irrigation & toilet flushing at 4 houses
- systems designed for research

SHARVELLE ET AL.
2011-2014 - Colorado

- residence shower water for toilet flushing
- system designed for residence

DE LUCA
2012 - Guelph

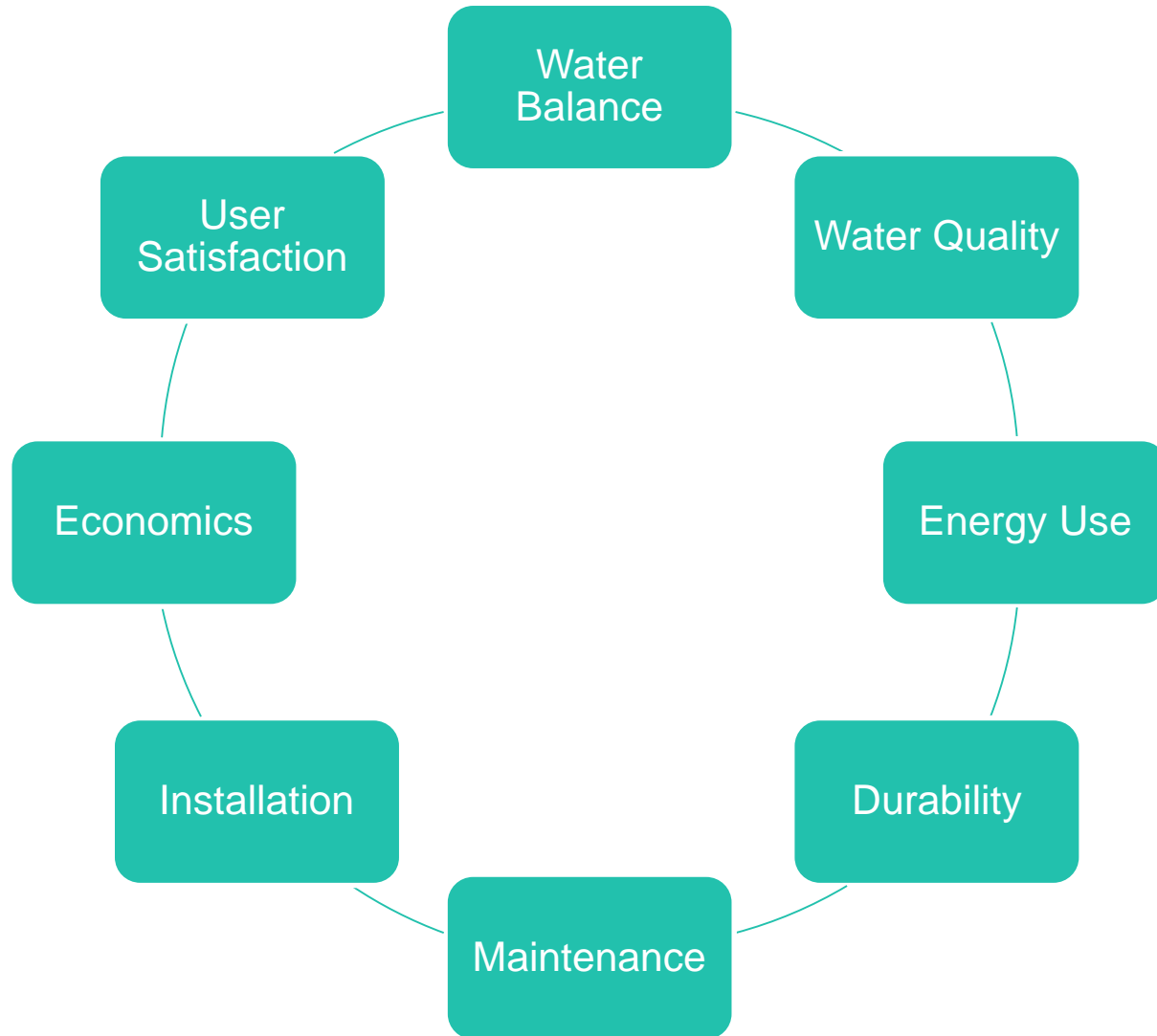
- performance in 5 houses
- 2 “off the shelf” greywater reuse systems

SIGNIFICANT LITERATURE : STANDARDS

- NSF / ANSI 350 - 1 Standards
 - CSA B128.1, .2 & .3 Standards
- Lab with simulated greywater
-
- Canadian Guidelines for Domestic Reclaimed Water for Use in Toilet and Urinal Flushing
- Focus on water quality

RESULTS

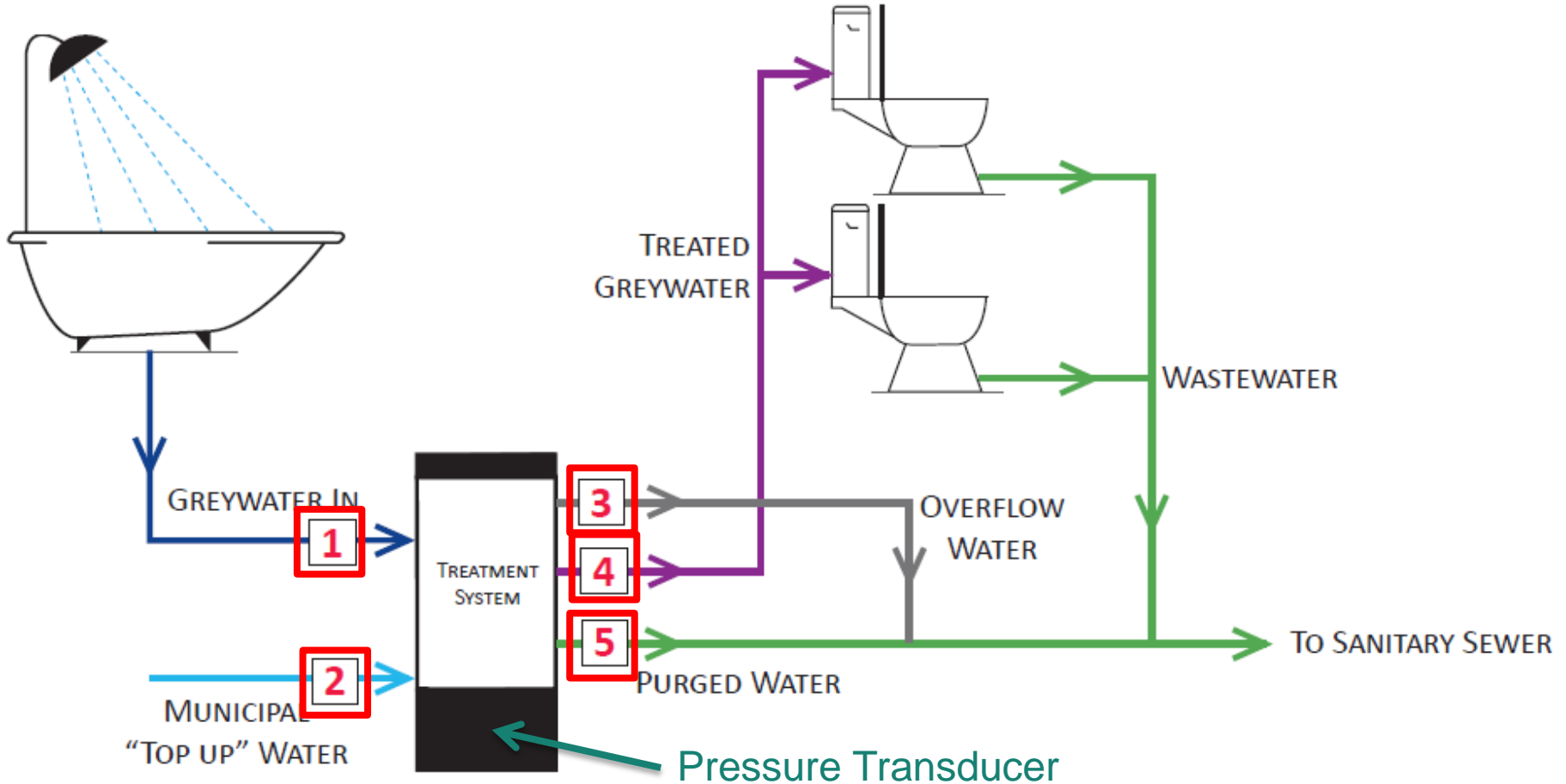
STANDARD TESTING METHODOLOGY





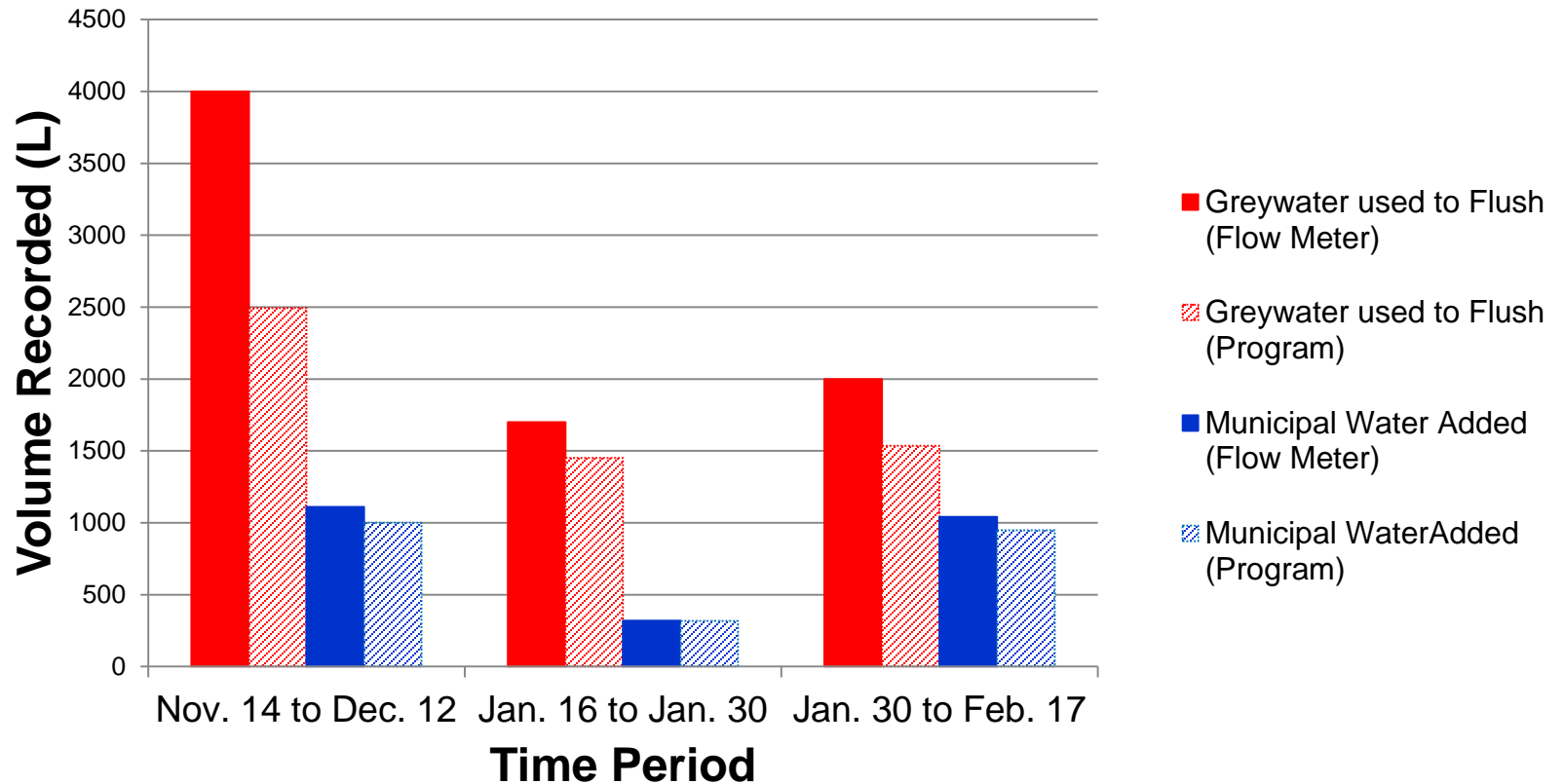
1 WATER BALANCE

WATER BALANCE



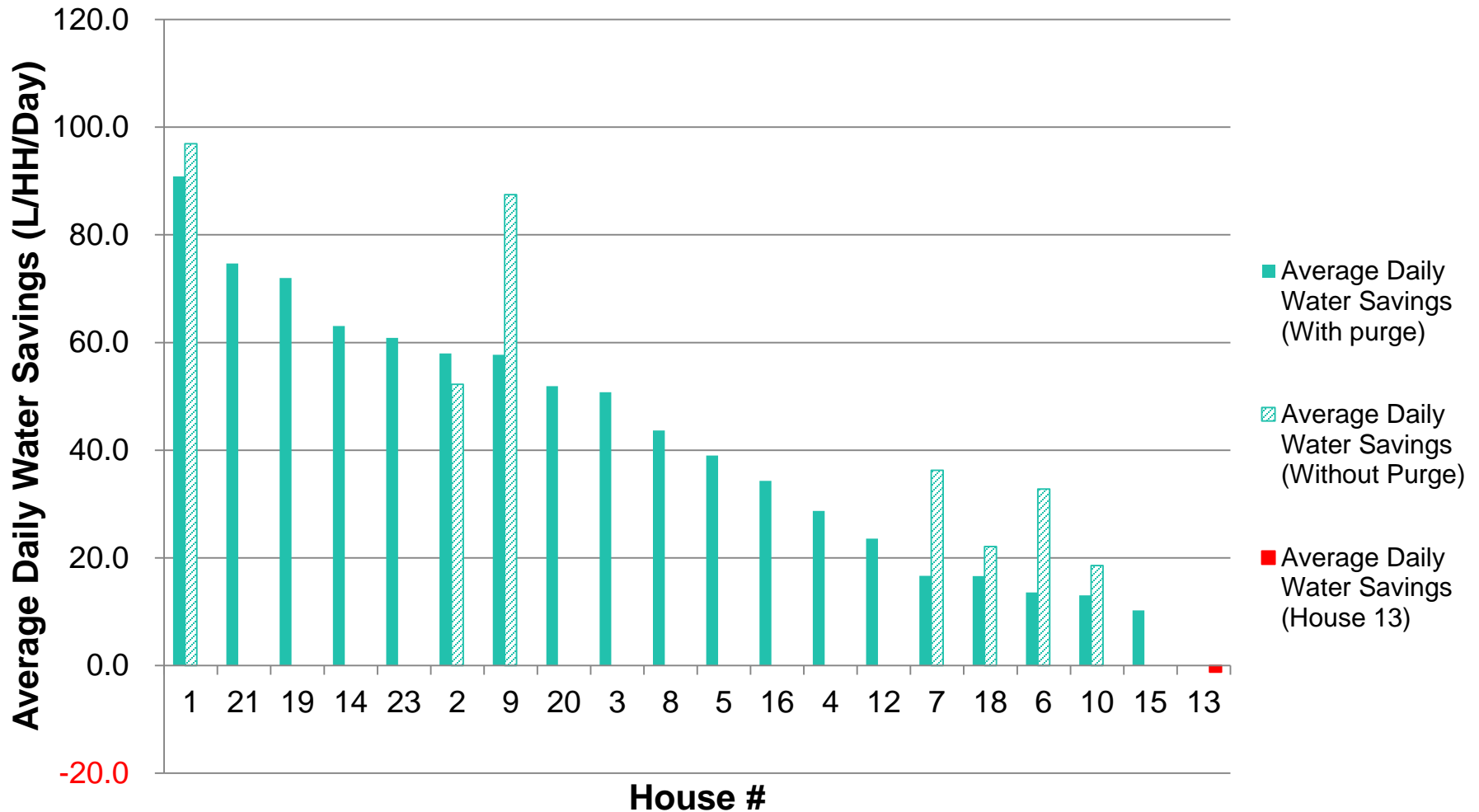
WATER BALANCE VALIDATION

Comparison between Flow Meter and Program Readings



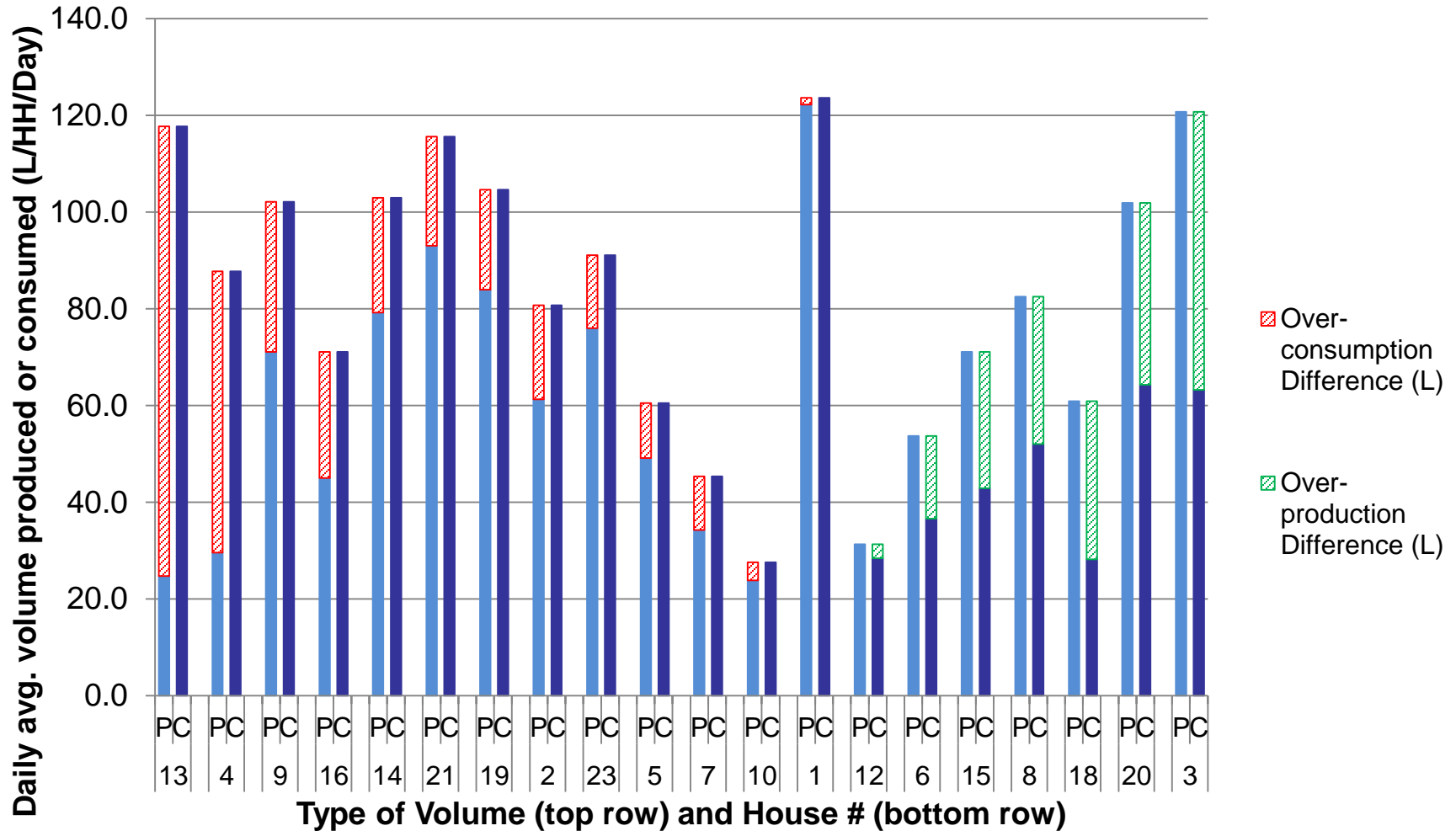
WATER BALANCE

Average Daily Water Savings



WATER BALANCE

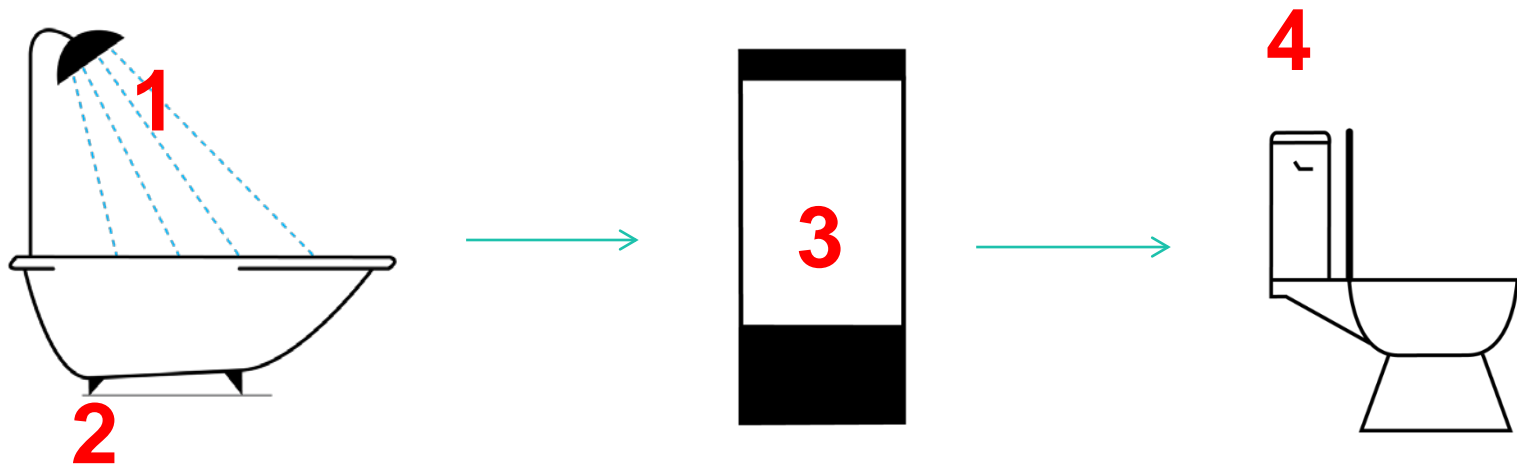
Average Daily Water Balance



2 WATER QUALITY



WATER QUALITY



WATER QUALITY



- Turbidity
- Hardness
- Odour
- Colour
- Total & Free Chlorine (or disinfectant)
- Temperature
- pH



- BOD₅
- COD
- Fecal Coliforms
- Total Coliforms

maxxam.ca (2014)

WATER QUALITY

| GREYWATER REUSE SYSTEM TANK | WITH PURGE | | | HEALTH CANADA GUIDELINES | | |
|-----------------------------|-----------------------|--------------|------------------|--------------------------|---------|------------|
| Parameter | Average | # of Samples | Max. | Average | Maximum | % met |
| BOD ₅ (mg/L) | 39 | 24 | 160 | ≤10 | ≤ 20 | 38% |
| COD (mg/L) | 81 | 24 | 230 | | | |
| Fecal Coliforms (CFU/100mL) | <10 ¹ | 24 | >200 000 | ND ⁴ | ≤ 200 | 92% |
| Total Coliforms (CFU/100mL) | <10 ¹ | 24 | >200 000 | | | |
| Free Chlorine (mg/L) | 2.06 | 51 | 9.08 | | | |
| Total Chlorine (mg/L) | 3.05 | 76 | 13.75 | ≥ 0.5 | | 77% |
| Turbidity (NTU) | 16.19 | 91 | 58.10 | ≤ 2 | ≤ 5 | 20% |
| Colour (cu) | 240.85 | 91 | 923 | | | |
| Odour | Chlorine ² | 93 | 60% ³ | | | |
| pH | 7.53 | 71 | 8.5 | | | |
| Temperature (°C) | 22.61 | 91 | 37.6 | | | |

3 ENERGY USE



ENERGY USE

ENERGY CONSUMPTION
[kWh / day]

- average daily energy consumed by the system

ENERGY INTENSITY
[kWh / m³]

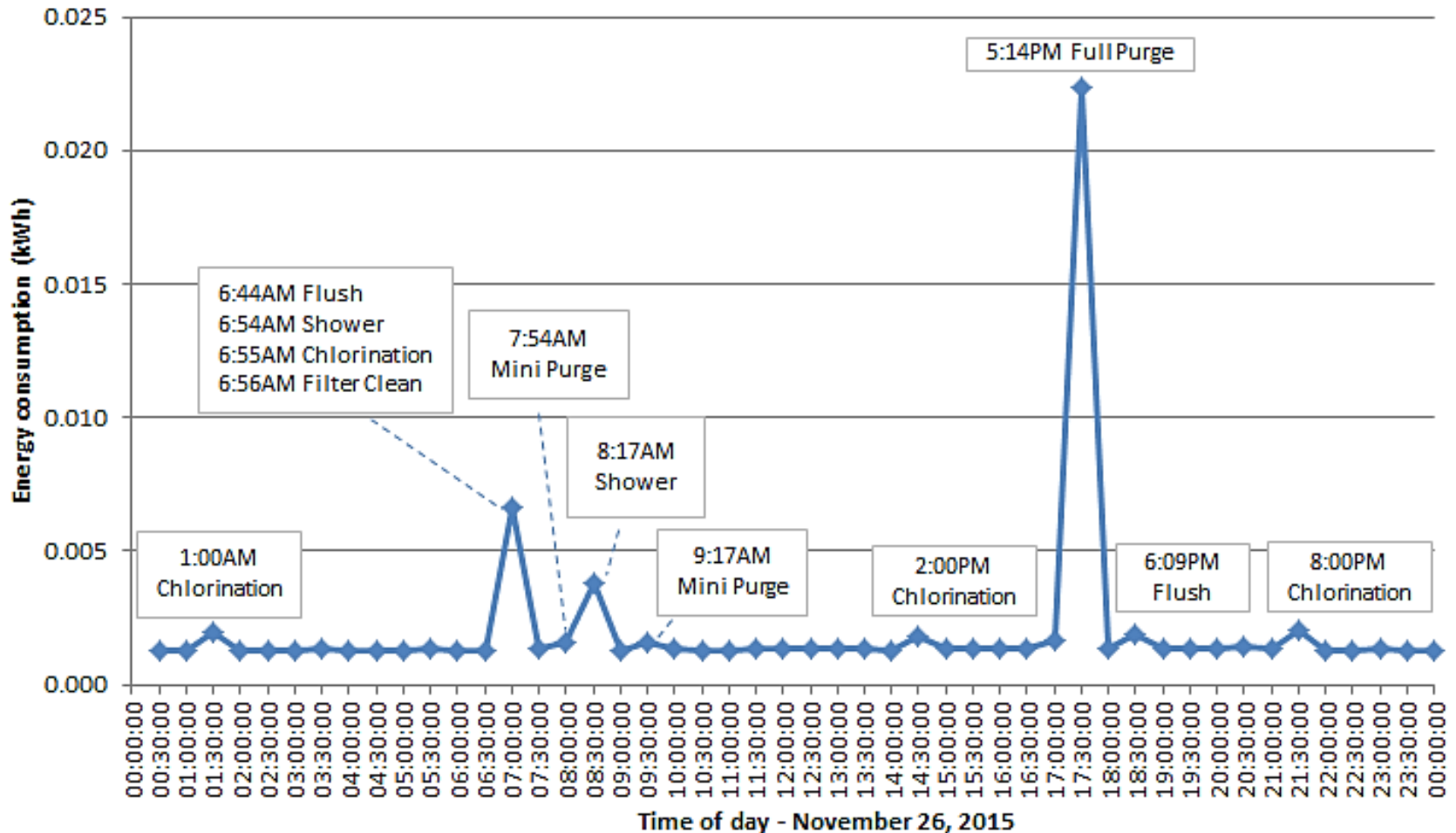
- energy required to extract, treat and distribute 1m³ of water

ENERGY USE

| House # | Meter | Energy Consumption (Average kWh/day) | Greywater used to Flush (m ³) | Percentage water used to flush that is Municipal (%) | Energy Intensity (kWh/m ³) |
|------------------------|-------------|---|--|--|---|
| 18 | WeMo | 0.070 | 3.360 | 44.96 | 2.763 |
| 12 | Kill-a-watt | 0.07 | 3.183 | 19.59 | 2.37 |
| 15 | WeMo | 0.084 | 4.336 | 96.75 | 2.354 |
| 10 | Kill-a-watt | 0.05 | 3.063 | 48.91 | 1.53 |
| 8 | WeMo | 0.078 | 4.186 | 20.10 | 1.422 |
| 6 | Kill-a-watt | 0.06 | 2.886 | 13.13 | 1.39 |
| 7 | Kill-a-watt | 0.04 | 4.359 | 50.54 | 1.17 |
| 20 | WeMo | 0.067 | 3.410 | 18.93 | 0.909 |
| 16 | WeMo | 0.064 | 7.027 | 50.65 | 0.885 |
| 1 | Kill-a-watt | 0.09 | 13.214 | 20.60 | 0.75 |
| 9 | Kill-a-watt | 0.07 | 11.126 | 34.41 | 0.68 |
| 14 | WeMo | 0.071 | 11.546 | 36.86 | 0.668 |
| 19 | Kill-a-watt | 0.07 | 3.007 | 31.61 | 0.61 |
| Overall Average | | 0.069 | | | 1.346 |

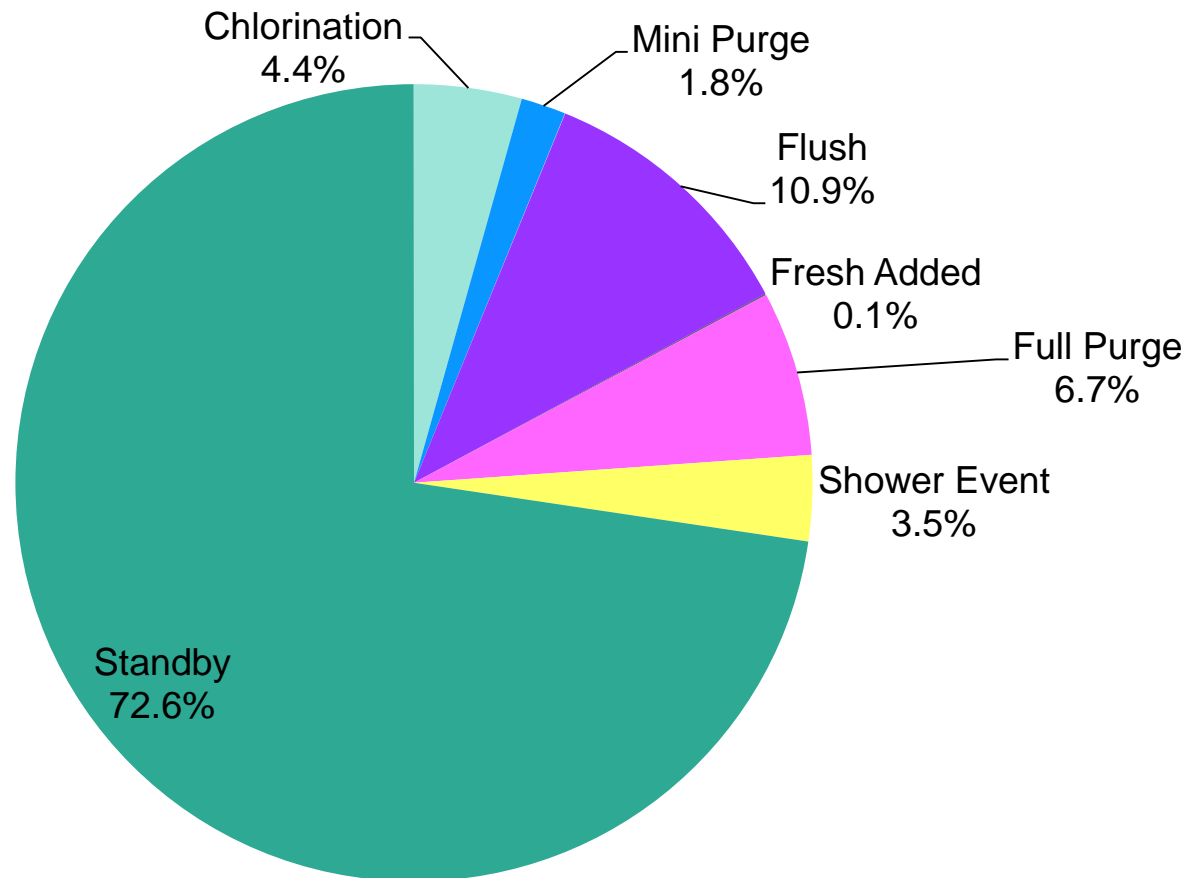
ENERGY USE

H18 system energy consumption for November 26, 2015



ENERGY USE

House 18 from November 12, 2014 to December 9, 2014.





Metric 1

4 DURABILITY

DURABILITY

“when the system does not operate as intended, beyond routine maintenance”

CHECKLIST OF TRADITIONAL ISSUES

| Failure | Failure Frequency | |
|------------------------------------|-------------------|-----|
| Film Buildup in toilet tank | 16 of 20 | 80% |
| Flashing notifications | 17 of 23 | 74% |
| Corrosion | 13 of 23 | 57% |
| Incorrect time on screen | 12 of 23 | 52% |
| Clogged greywater filter | 11 of 22 | 50% |

USER SURVEY

| Did you experience any of the following technical issues or difficulties with your greywater reuse system? | |
|--|----|
| Film buildup in toilet tank | 13 |
| Noise nuisance | 9 |
| Unpleasant "greywater" odour at toilets | 8 |
| Chlorine odour at toilets | 7 |
| Film buildup in toilet bowl | 7 |
| Unable to flush toilets (pump issues) | 7 |



5 MAINTENANCE

MAINTENANCE

TOILET BOWLS

- once/week
- “minor impact on toilets”

TOILET TANKS

- 2-3 months
- odour & buildup

CHLORINE

- 2-3 months

FILTER

- 5 – 6 months
- (2 -3 months)



6 INSTALLATION



INSTALLATION

COST OF INSTALLATION

- Invoices from installation process
- Invoices from repairs

EASE OF INSTALLATION

- User's opinion of installation process
- *Interview plumbers*

INSTALLATION

BASIC INSTALL

- Roughing-in greywater collection & distribution lines
- Installing system

Existing dual plumbing?  \$862.44

One storey basic install?  \$1568.13

Two storey basic install?  \$2269.24

Difficult install & general contractor repairs?  \$2756.40 - \$4639.89

7 ECONOMICS

Super Pucks/S

**STABILIZED
CHLORINATING
TABLETS**

**CONTROLS BACTERIA
AND ALGAE
in Swimming Pool Water**



www.canadiantire.ca/poo

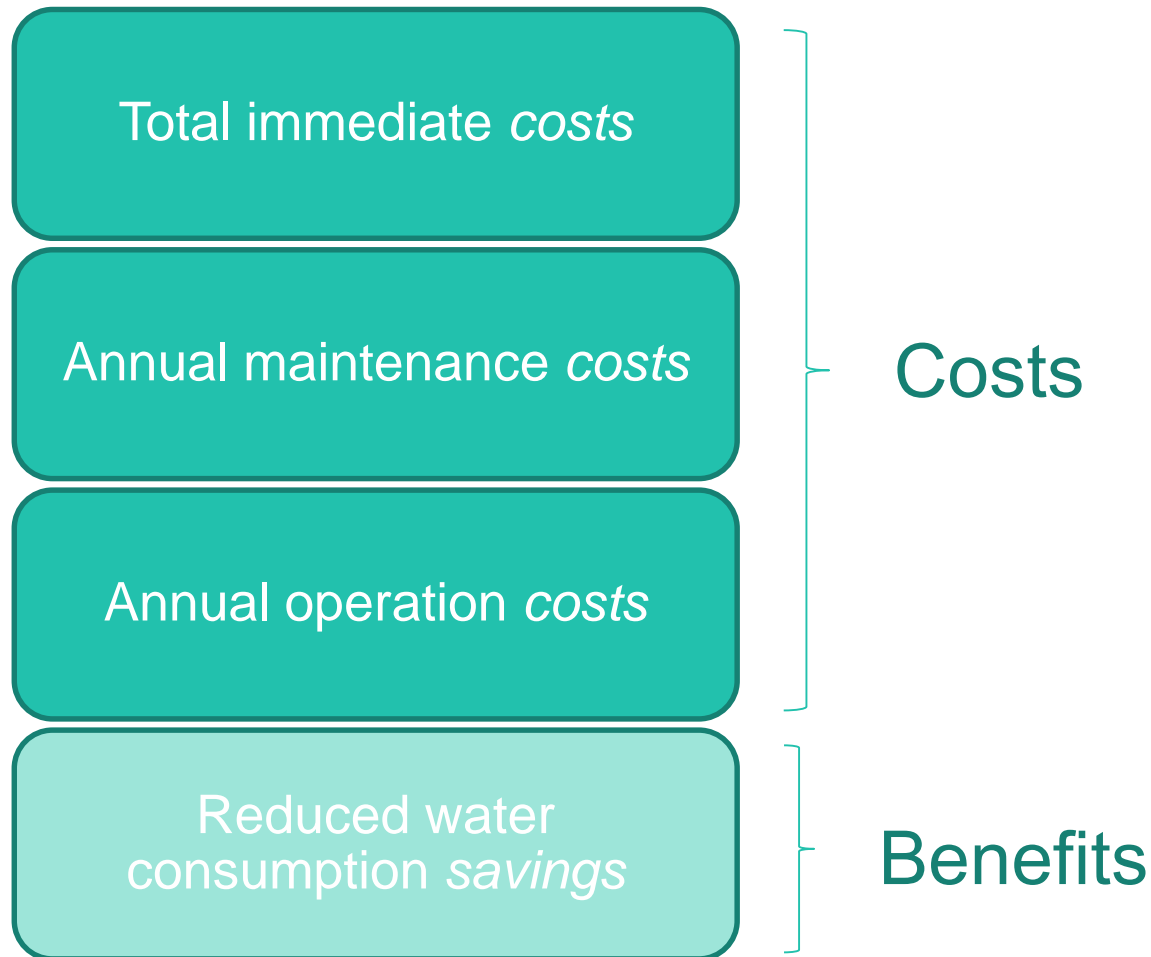
Aqu

...centration of
...according to
...summer basket
...\$ per 10,000 L of
...residuals
...product being
...recommended range
...with any other
...with skin and eyes
...thoroughly before
...of spills
...using
...employing
...of an

RESULT: FIND SOLUTIONS AT

CAUTION

ECONOMICS



ECONOMICS

BEST CASE

AVERAGE CASE

WORST CASE

| | | | |
|--|-----------|-----------|-----------|
| Total immediate <i>costs</i> | \$2361.44 | \$3677.71 | \$7137.39 |
| Annual maintenance <i>costs</i> | \$8.04 | \$52.69 | \$194.23 |
| Annual operation <i>costs</i> | \$1.55 | \$2.68 | \$6.30 |
| Reduced water consumption <i>savings</i> | \$157.05 | \$29.95 | \$7.61 |
| ESTIMATED PAYBACK PERIOD | 11 | 43 | 52 |

8 USER SATISFACTION



USER SATISFACTION

**Environmental
Awareness**

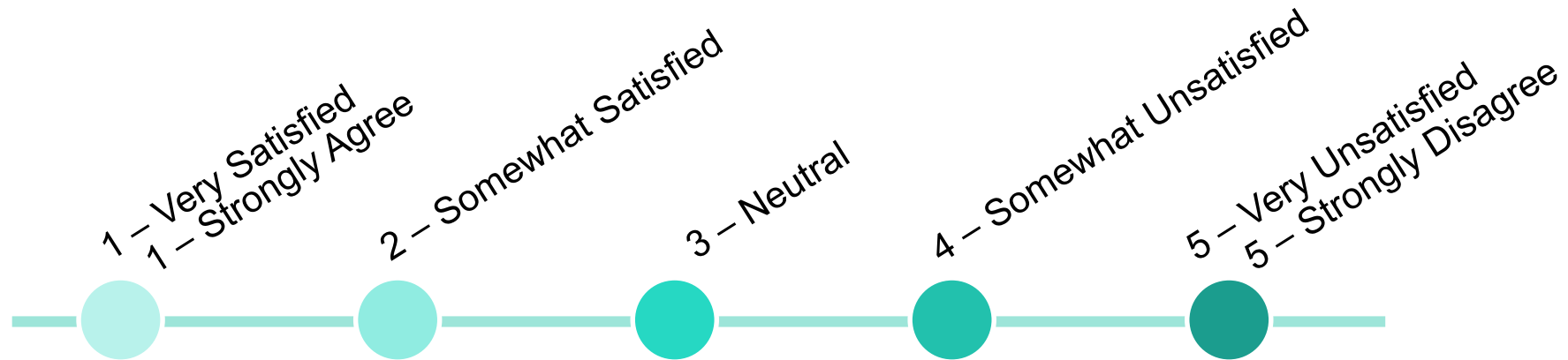
Maintenance

**Technical
Performance**

Economics

Overall Satisfaction

USER SATISFACTION



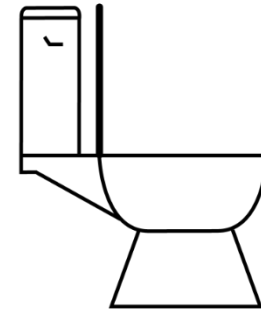
| | |
|---|-----------|
| Overall performance of system? | 1 |
| Change in water bill? | Unsure, 2 |
| Reliable water supply to flush toilets? | 1 |
| “I would recommend this greywater system to someone else” | 1 |
| Continue to have system in the house? | 1 |

KEY FINDINGS & CONCLUSIONS

- Feasible and effective way to reduce domestic water demand
- Low energy consumption
- Water quality of “off the shelf” treatment is improving
- Less maintenance than before, but proper maintenance ***must*** be performed
- High installation costs → greywater reuse is applicable for areas with high water rates
- Generally satisfied users! 😊

FURTHER RESEARCH

- Effects of greywater reuse on flush valves
- Accurate collection & validation of water balance data
- Water consumption of different toilet designs



LESSONS LEARNED

- 10 day purge cycle seems to be optimum for water quality and water savings
- Recent updates to filter mechanism have eliminated calcium/soap scum fouling
- More frequent / short duration chlorination cycles is better
- 316 Marine Grade Stainless fasteners required where chlorine is present
- Allowing for sedimentation removal solved many flush valve issues

CONTINUATION: PRIORITY GREEN

Priority Green Clarington: Glen Pleasance

Completed Field Testing in New Homes
3:15pm Napa D

THANK YOU!

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Carl Robb

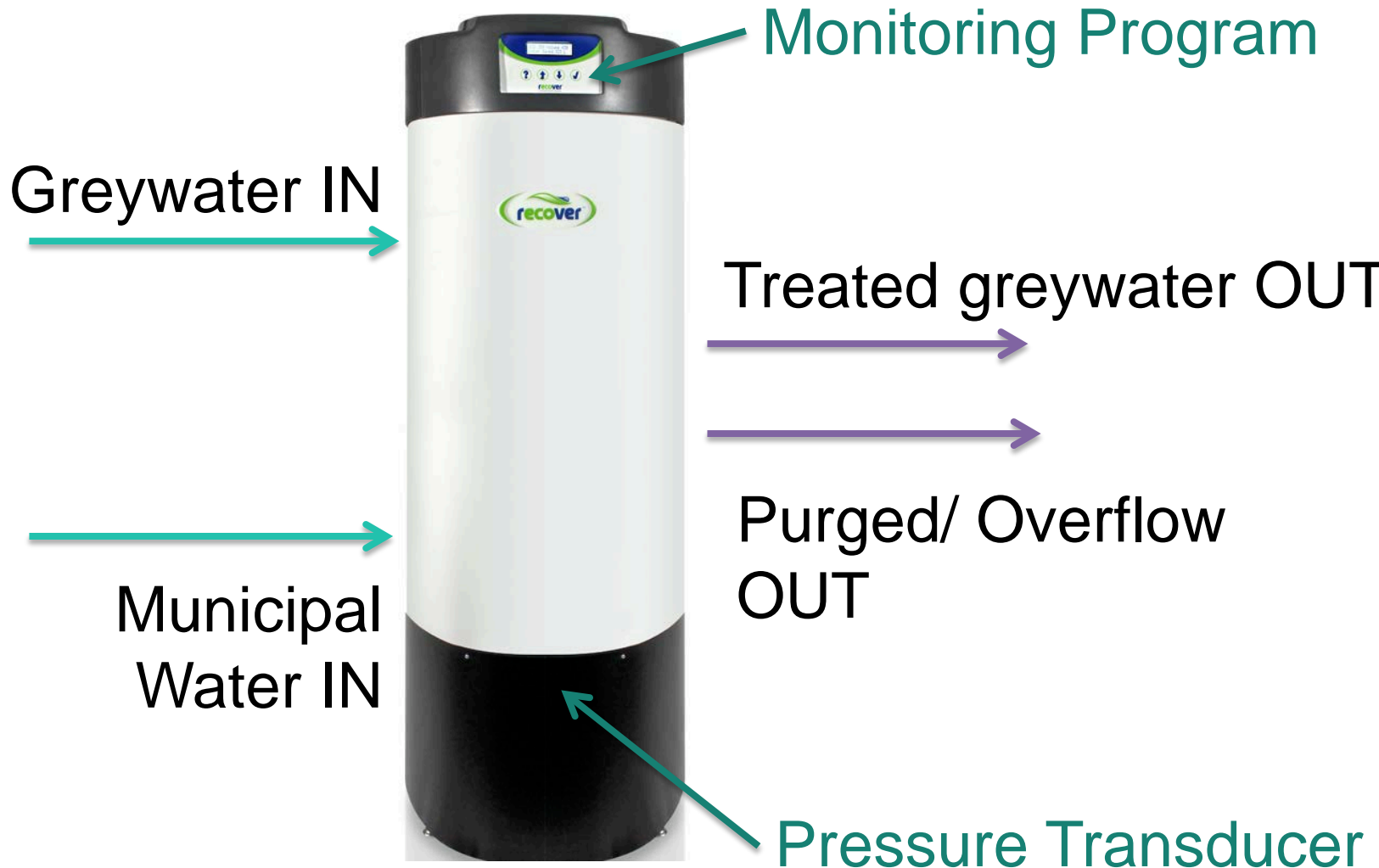
crobb@canplas.ca

HOUSEHOLD CHARACTERISTICS

- User Survey #1

| METRIC | POTENTIALLY INFLUENCES... |
|---|----------------------------------|
| Age of Residents | Water quality |
| Time spent in the house | Water balance, energy use |
| Frequency of showering | Water balance, water quality |
| Number of residents | Water balance |
| Presence of water softener | Water quality |
| Location of showers and toilets | Energy use, installation |
| Personal care products | Water quality |
| Showering and toilet cleaning products | Water quality |
| Frequency of cleaning the shower and toilets | Water quality, maintenance |

ADDITIONAL WATER BALANCE



Canplas (2014)

M. Craig - WSI - October 2015

ADDITIONAL WATER BALANCE

| Day | Real Date | Event | Hour | Minute | am/pm | Quantity (L) | ~Tank Balance(L) |
|--------|-----------|--------------|------|--------|-------|--------------|------------------|
| Sunday | 08/24/14 | Full Purge | 3 | 1 | am | -19.375 | 2.000 |
| | | Fresh Added | 3 | 3 | am | 9.750 | 11.75 |
| | | Gray Added | 8 | 10 | am | 30.375 | 42.125 |
| | | Chlorination | 8 | 11 | am | 0.000 | 42.125 |
| | | Filter Clean | 8 | 11 | am | 1.000 | 41.125 |
| | | Flush | 8 | 23 | am | -9.250 | 31.875 |
| | | Flush | 8 | 55 | am | -5.875 | 26.000 |
| | | Flush | 8 | 59 | am | -13.125 | 12.875 |
| | | Mini Purge | 9 | 10 | am | 0.000 | 12.875 |
| | | Flush | 12 | 20 | pm | -5.000 | 7.875 |
| | | Chlorination | 2 | 0 | pm | 0.000 | 7.875 |
| | | Flush | 7 | 49 | pm | -4.125 | 3.750 |

ADDITIONAL WATER BALANCE

AVERAGE DAILY WATER BALANCE

- Greywater production versus Greywater consumption

AVERAGE DAILY WATER SAVINGS

- Water used to flush minus freshwater added

WATER BALANCE SUMMARY

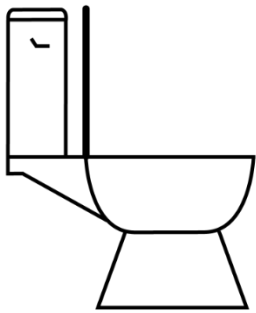
| | With Purge | | No Purge | |
|--|------------|------|----------|-----|
| VOLUME | LHHD | LCD | LHHD | LCD |
| GREYWATER IN | 65.8 | 18.8 | - | - |
| MUNICIPAL "TOP UP" WATER | 31.7 | 9.7 | 13.5 | 3.7 |
| WATER USED TO FLUSH TOILETS | 72.3 | 21.3 | - | - |
| WATER PURGED/EMPTIED | 32.6 | 8.9 | 12.2 | 1.9 |

WATER QUALITY

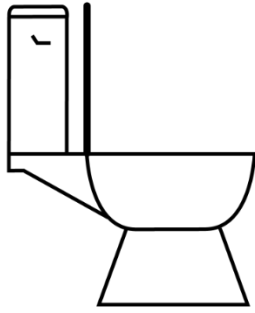
| GREYWATER REUSE SYSTEM TANK | WITH PURGE | | | NO PURGE | | |
|--|------------------|-----------------|-------------|------------------|-----------------|--------|
| | Average | # of Samples | Max. | Average | # of Samples | Max. |
| Parameter | | | | | | |
| BOD₅ (mg/L) | 39 | 24 | 160 | 38 | 12 | 100 |
| COD (mg/L) | 81 | 24 | 230 | 88 | 12 | 250 |
| Fecal Coliforms (CFU/100mL) | <10 ¹ | 24 | >200 000 | <10 ¹ | 11 | 4 400 |
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| Free Chlorine (mg/L) | 2.06 | 51 | 9.08 | 2.01 | 13 | 5.13 |
| Total Chlorine (mg/L) | 3.05 | 76 | 13.75 | 2.81 | 13 | 7.91 |
| Turbidity (NTU) | 16.19 | 91 | 58.10 | 10.92 | 13 | 24.60 |
| Colour (cu) | 240.85 | 91 | 923 | 181.06 | 13 | 327 |
| Odour | Chlorin | 93 | 60% | Chlorin | 13 | 92% |

DURABILITY

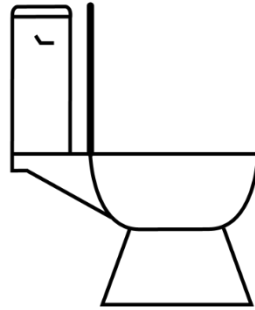
Flush valve replacement



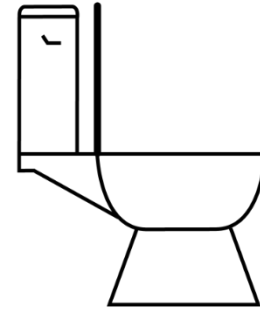
H1



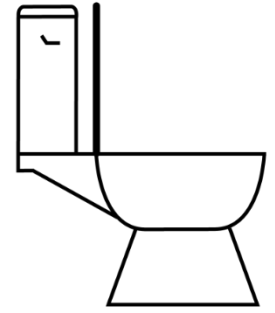
H8



H15



H19



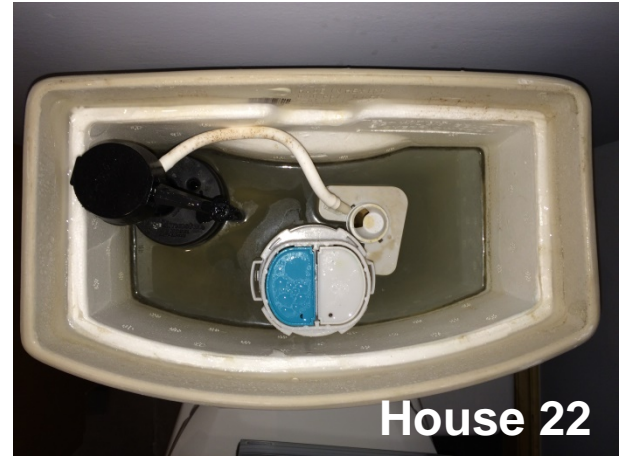
H22



House 8



House 18



House 22



House 7



House 15



House 1*



House 5



House 16



House 6



BLACK
MOULD



FILTER CLOGGING



STRESSED SITUATIONS

VACATIONS

- Ideally would have recorded planned vacations before hand
- Only went in to vacation mode 2 of 5 times
 - Users turned off water
 - Program issues
- 6 users = very satisfied
- 2 users = somewhat satisfied
- 2 users = neutral
- 1 user = somewhat unsatisfied

POWER OUTAGE

- Battery in controller, but it never worked
- Generally the system would restart and function when the power came back on....but sometimes required a manual restart

MAINTENANCE

- 1) Log sheets
 - 2) User survey
- Toilets
 - Chlorine
 - Filter

Recommendations:

- at the system and at toilet tanks
- track for at least one full year
- tester should not perform any maintenance!

ECONOMICS

Total immediate costs

- Capital cost
- Installation cost

Annual maintenance costs

- Disinfectant
- Filters
- Required backflow prevention testing

Annual operation costs

- Energy usage (kWh)
- Local energy rates (\$/kWh)

Reduced water consumption savings

- Water and wastewater savings (m^3)
- Local water and wastewater rates ($\$/\text{m}^3$)

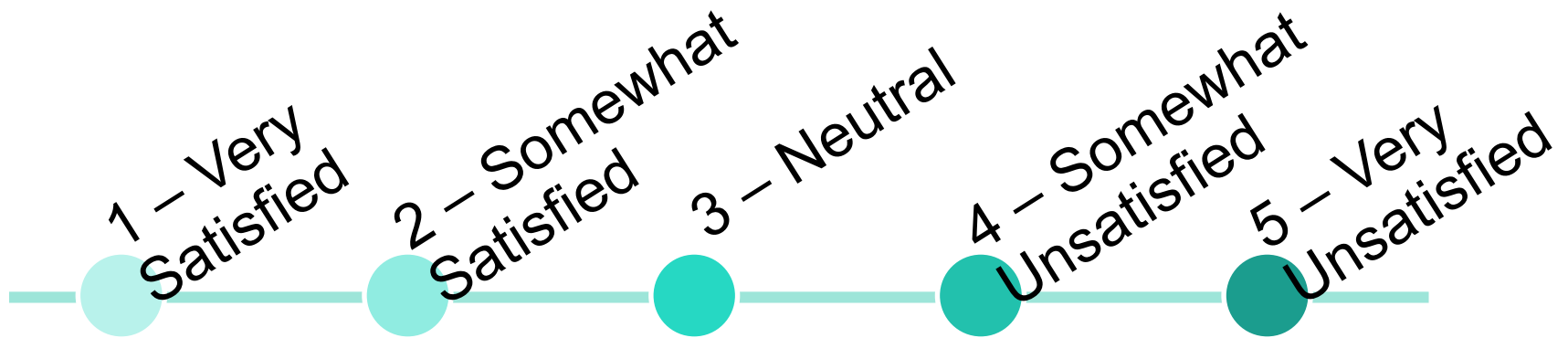
ECONOMICS

| SCENARIO | REBATE | INSTALLATION | CHLORINE REPLACEMENT | ANNUAL TEST | ENERGY USE | WATER SAVINGS | COMBINED WATER RATES |
|----------|-----------|--------------|----------------------|-------------|---------------|---------------|-----------------------|
| BEST | \$1000 | \$862.44 | 5 – 6 months | No fee | 0.04 kWh/day | 96.9 L/day | \$4.44/m ³ |
| AVERAGE | \$500 | \$1677.71 | 2 – 3 months | \$35 | 0.077 kWh/day | 26.0 L/day | \$3.15/m ³ |
| WORST | No rebate | \$4638.39 | Monthly | \$150 | 0.18 kWh/day | 10.3 L/day | \$2.03/m ³ |

ECONOMICS

| | BEST CASE | AVERAGE CASE | WORST CASE |
|-------------------------------|------------------|-------------------------|-------------------|
| Incentive for 5 year payback | \$1351 | X | X |
| Incentive for 10 year payback | \$236 | X | X |
| Incentive for 20 year payback | ✓ | \$3832 | X |

USER SATISFACTION



SILT IN SYSTEM AT HOUSE 22



ENVIRONMENTAL AWARENESS

| House # | Involved in Previous Study? | # of practiced water conservation methods | How did user get a system? | Primary reason for GW reuse? | Recycle in the home? |
|---------|-----------------------------|---|--|---------------------------------|-----------------------|
| 1 | No | 7 | Approached by Canplas. | To use less fresh water. | 3 - Neutral |
| 4 | Yes | 5 | Approached by Canplas. | To adopt innovative technology. | 2 - Mostly everything |
| 5 | Yes | 1 | Home-builder recommended a system. | To adopt innovative technology. | 3 - Neutral |
| 6 | Yes | 5 | Actively searched for a system. | To use less fresh water. | 3 - Neutral |
| 8 | Yes | 6 | Moved in to home with a system. | To save money on water bills. | 3 - Neutral |
| 9 | Yes | 1 | Home-builder recommended a system. | To save money on water bills. | 2 - Mostly everything |
| 10 | Yes | 5 | Approached by Canplas. | To use less fresh water. | 2 - Mostly everything |
| 11 | No | 2 | Moved in to home with a system. | To save money on water bills. | 3 - Neutral |
| 12 | Yes | 6 | Moved in to home with a system. | To use less fresh water. | 2 - Mostly everything |
| 13 | Yes | 3 | Other: Supplier/installer for Canplas. | To use less fresh water. | 1 - Everything |
| 15 | No | 1 | Approached by Canplas. | To save money on | 4 - Some things |

GREYWATER VS. RAINWATER

Greywater

- Benefits
 - Consistent water supply
- Drawbacks
 - Requires more treatment than RW
 - Potential for more maintenance
 - Not seamless WQ yet

Rainwater

- Benefits
 - Cleaner water than GW (less treatment required)
 - More accepted by users (?)
- Drawbacks
 - Crosses building interior/exterior
 - Inconsistent water supply

SINGLE FAMILY VS MULTI-UNIT

- People are more likely to reuse if it's just their wastewater.
- Less transfer of germs, higher risk for Multi-unit
- Maintenance is on homeowners...good/or bad
- Financially more feasible at a bigger scale
 - Apartment buildings can be designed / retrofitted easier

REDUCED FLOW THROUGH WW PIPES

- Penn et al. (2013)
 - Modelled reduced flow and low-flush toilets
 - Not likely that greywater reuse will lead to blockage in existing sewers
 - Also allows sewers in new construction to be built with smaller diameters